



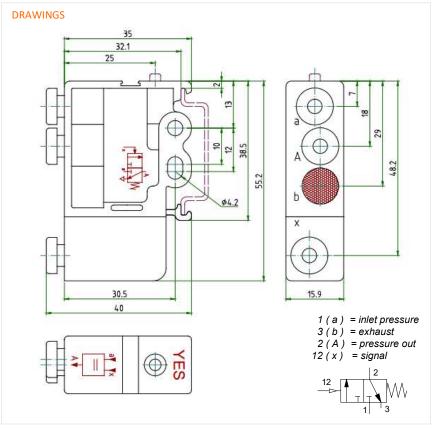
LOGIC PNEUMATIC



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- * Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 1 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications



: SMVLJ0400T00YE

ORDERING CODE for a VALVE

3/2 – 4 mm or M5 spring return YES VALVE

st For M5 threaded valve , please ask for the code .

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.1 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : 3/2 – 4 mm N.C. spring return (M5 threaded on request)

Materials

Spring : Stainles steel

Silencer : Sintered bronze

Seals : Perbunan NBR

Body : Pom

Orifice : 2,7 mm

Mounting : In any position (suitable to rail according to DIN 50022)

Flow rate : 100 NI/ min at 6 bar

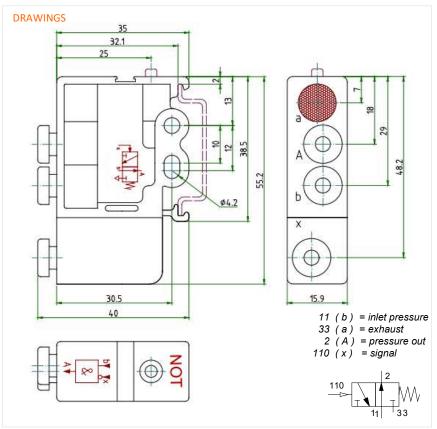
Cycle per min. : 180 cycle / min (depends upon the signal inlet and outlet)

Actuating system : Poppet





- * Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 0,4 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications



3/2 – 4 mm or M5 spring return NOT VALVE

: SMVLJ0400T00NO

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.0,4 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : 3/2 – 4 mm N.O. spring return (M5 threaded on request)

Materials

Spring : Stainles steel

Silencer : hard aluminium anodized

Seals : Perbunan NBR

Body : Pom

Orifice : 2,7 mm

Mounting : In any position (suitable to rail according to DIN 50022)

Flow rate : 100 NI/ min at 6 bar

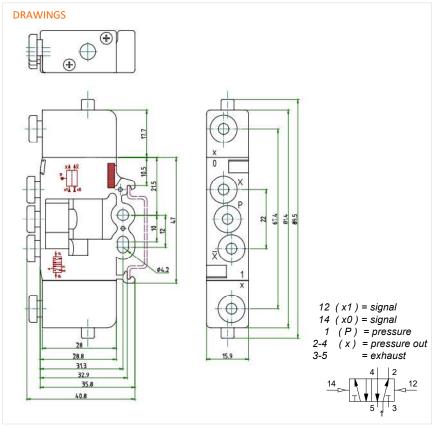
Cycle per min. : 180 cycle / min (from port 2 or port 4 to neutral position)

Actuating system : Poppet

st For M5 threaded valve , please ask for the code .



- Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 0 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications



5/2 – 4 mm or M5 spring return MEMORY VALVE : SMVLJ0400T00ME

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.0 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : 5/2 – 4 mm double pilot, bistable (M5 threaded on request)

Materials

Spring : Stainles steel

Silencer : Sintered bronze

Seals : Perbunan NBR

Body : Pom

Orifice : 2,7 mm

Mounting : In any position (suitable to rail according to DIN 50022)

Flow rate : 100 NI/ min at 6 bar

Cycle per min. : 180 cycle / min (depends upon the signal inlet and outlet)

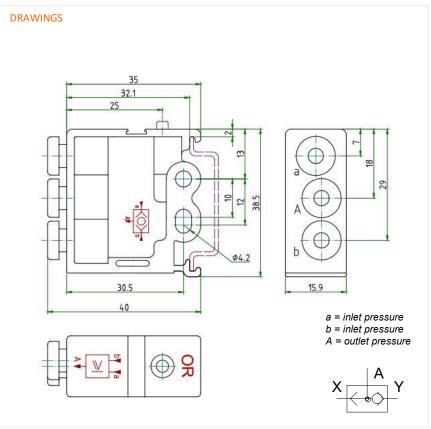
Actuating system : Poppet



st For M5 threaded valve , please ask for the code .



- * Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 1,5 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications



OR VALVE with 4 mm tube or M5 thread : SMVLJ0400T00VY

st For M5 threaded valve , please ask for the code .

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.1,5 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : OR GATE with 4 mm tube fittings (M5 threaded on request)

Materials

Spring : No spring inside

Silencer : Sintered bronze

Seals : Perbunan NBR

Body : Pom

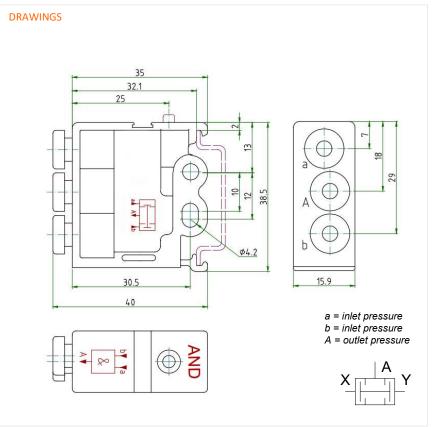
Orifice : 2,7 mm

Mounting : In any position (suitable to rail according to DIN 50022)

Flow rate : 100 NI/ min at 6 bar



- * Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 1,5 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications



: SMVLJ0400T00VE

ORDERING CODE for a VALVE

AND VALVE with 4 mm tube or M5 thread

* For M5 threaded valve , please ask for the code .

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.1,5 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : AND GATE with 4 mm tube fittings (M5 threaded on request)

Materials

Spring : No spring inside

Silencer : Sintered bronze

Seals : Perbunan NBR

Body : Pom

Orifice : 2,7 mm

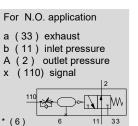
Mounting : In any position (suitable to rail according to DIN 50022)

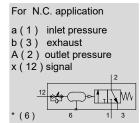
Flow rate : 100 NI/ min at 6 bar

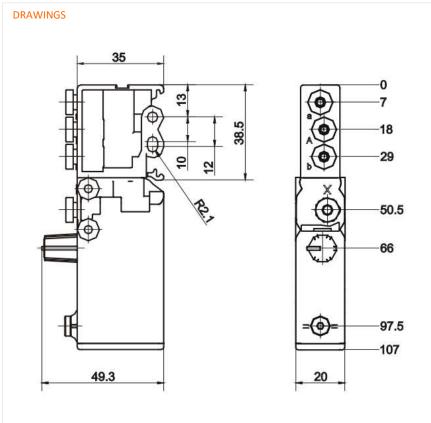




- * Flow rate is 100 NI / min. at 6 bar .
- * Pressure range is from 3 bar to 8 bar.
- * Technopolimer body.
- * Pressure indicator with yellow color
- * With 4 mm tube fittings or M5 thread
- * Suitable for non oily applications







PNEUMATIC TIMER 3/2 – 4 mm or M5 N.C. & N.O. : SMVLJ0400T00TI

- st For M5 threaded valve , please ask for the code .
- $\ensuremath{^{*}}$ Connect external tank for increasing the time delay , via unscrew the plug ($\ensuremath{\text{6}}$)

Fluid : Compressed filtered air without lubrication

20 µm filtered and non lubricated air highly recommended

Pressure range : min.3 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : 3/2 – 4 mm N.C. and N.O. in the same body (M5 threaded on request)

Materials

Spring : Stainles steel

Adjusting knob : From 0 to 30 sec.

Seals : Perbunan NBR

Body : Pom

Orifice : 2,7 mm

Mounting : In any position (suitable to rail according to DIN 50022)

Flow rate : 100 NI/ min at 6 bar

Cycle per min. : Max. 30 sec. (can be increased via dissasembling the plug and connecting an additional pressure tank)

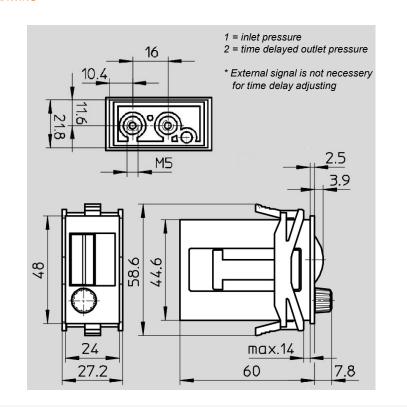
Weight : 75 gr.



- * Precise pneumatic timer with 3/2 n.c. valve.
- * Max working pressure is 6 bar .
- * Technopolimer body
- * Minimum working pressure is 2 bar
- * M5 connection ports
- * Suitable only for NON OILY applications

The timer switches through the input port pressure applied to port 1 to 2 after the set delay time has expired.

DRAWING



ORDERING CODE for a VALVE

PRECISE PNEUMATIC TIMER 3/2 M5 (0,2-3 sec.) : SMVLJ0400T00VY

Fluid : Compressed filtered air without lubrication

20 µm filtered and non lubricated air highly recommended

Pressure range : min. 2 bar - max. 6 bar

Temperature range : $-10 \degree \text{C} / + 50 \degree \text{C}$

Version : 3/2 - M5 N.C.

Connections : P(1) & A(2) M5 threaded

Switch on / off pressure : $\geq 1.6 / \leq 0.1$

Adjustible time delay : 0,2 sec. - 3 sec.

Repetition accurasy : +/- 0,1 sec.

Pause duration for reset : \geq 200 msec.

Protection class : IP 40

Mounting : Suitable for panel mounting

Adjusting knob : Manualy

Working system : Mechanicaly sequencing

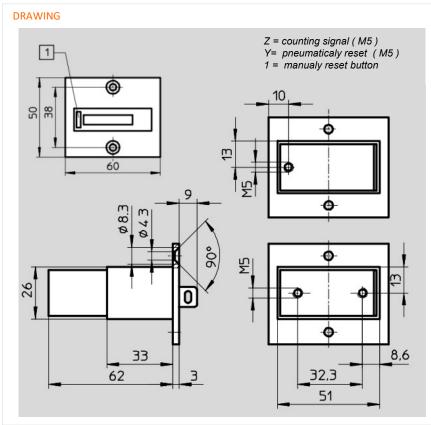
weight : 70 gr.





- 6 digit pneumatic counter
- * Reset with manuel button and pneumatic signal .
- * Technopolimer body ..
- * Working pressure is from 2 bar to 8 bar
- * Pressure and reset ports are M5 threaded
- * Suitable for NON OILY applications

Adding counter has 6 digit displays and count upwards. When the counter is reset manualy or with pneumatic signal ,the figure 000000 appears.



ORDERING CODE for a VALVE

6 DIGIT PANEL MOUNTED COUNTER : SMVLJM500T6PSA

Fluid : Compressed filtered air without lubrication

20 µm filtered and non lubricated air highly recommended

Pressure range : min.2 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 60 \degree \text{C}$

Responce pressure : Count ≥ 0,8 / Reset 2 bar

Release pressure : Count ≤ 0.15 / Reset ≤ 0.15 bar

Min. Pulse duration : Count 8 ms. / Reset 150 ms

Min. Pause duration : Count 10 ms. / Reset 50 ms

Digit number : 6 digit

Life time (mechanically) : 30 million pulse

Count frequency max. : 25 hz.

Min. pulse length : 8 ms.

Protection class : IP 40

Counting system : Totalazing

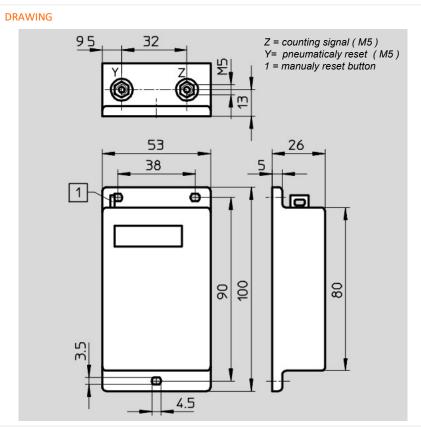
Weight : 75 gr.





- 6 digit pneumatic counter
- * Reset with manuel button and pneumatic signal .
- * Technopolimer body ..
- * Working pressure is from 2 bar to 8 bar
- * Can be overloaded thill to the 12 bar
- * Suitable for NON OILY applications

Adding counter has 6 digit displays and count upwards. When the counter is reset manually or with pneumatic signal ,the figure 000000 appears.



ORDERING CODE for a VALVE

6 DIGIT SURFACE MOUNTED COUNTER : SMVLJM500T6YSA

Fluid :	Compressed filtered air without lubrication
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20 µm filtered and non lubricated air highly recommended

Pressure range : min.2 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 60 \degree \text{C}$

Responce pressure : Count ≥ 0,8 / Reset 2 bar

Release pressure : Count ≤ 0.15 / Reset ≤ 0.15 bar

Min. Pulse duration : Count 10 ms. / Reset 180 ms

Min. Pause duration : Count 10 ms. / Reset 50 ms

Digit number : 6 digit

Life time (mechanically) : 30 million pulse

Count frequency max. : 25 hz.

Min. pulse length : 8 ms.

Protection class : IP 40

Counting system : Totalazing

Weight : 160 gr.

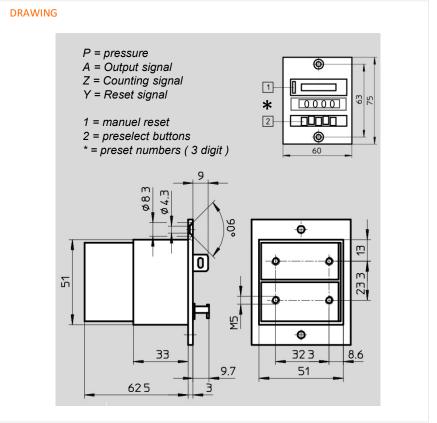




- * 3 digit pneumatic counter
- * Reset with manuel button and pneumatic signal .
- * With 3/2 n.c. valve possible pneumatic output.
- * Working pressure is from 2 bar to 8 bar
- * Can be overloaded thill to the 12 bar
- * Suitable for NON OILY applications

This counter adds pneumatic signals from 0 to upwards and emit a pneumatic output signal when the preset number is reached.

Pre selection takes plase by pressing the white lock button and at the same time keying in the preset number . The preset number remains visible at all times in the pre selected window.



ORDERING CODE for a VALVE

3 DIGIT COUNTER WITH 3/2 n.c. adding : SMVLJM5ART03SA

Fluid : Compressed filtered air without lubrication

20 µm filtered and non lubricated air highly recommended

Pressure range : min.2 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 60 \degree \text{C}$

Responce pressure : Count ≥ 0,8 / Reset 2 bar

Release pressure : Count ≤ 0,15 / Reset ≤ 0,15 bar

Min. Pulse duration : Count 10 ms. / Reset 180 ms

Min. Pause duration : Count 10 ms. / Reset 50 ms

Digit number : 6 digit

Life time (mechanically) : 30 million pulse

Count frequency max. : 25 hz.

Min. pulse length : 8 ms.

Protection class : IP 40

Counting system : Totalazing

Weight : 160 gr.

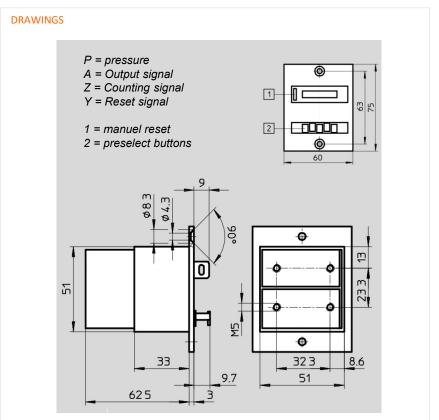




- * 3 digit pneumatic counter
- * Reset with manuel button and pneumatic signal .
- * With 3/2 n.c. valve possible pneumatic output.
- * Working pressure is from 2 bar to 8 bar
- * Can be overloaded thill to the 12 bar
- * Suitable for NON OILY applications

This counter counts pneumatic signals bacwards from a pre-set number. If zero is reached , the counter emits a pneumatic output signal.Output signal continious to be emitted until the counter is reset.

The counter is preset by pressing the reset key simultaneously keying in the preset value the Pre set number selected is retained when the counter is reset.



ORDERING CODE for a VALVE

3 DIGIT COUNTER WITH 3/2 n.c. subtracting : SMVLJM5AZT03SA

Fluid : Compressed filtered air without lubrication

20 µm filtered and non lubricated air highly recommended

Pressure range : min.2 bar - max. 8 bar

Temperature range : $-10 \degree \text{C} / + 60 \degree \text{C}$

Responce pressure : 0.4 bar - 0.8 bar

Drop - out pressure : Drive 0,2 bar / Reset 0,15 bar

Min. Pulse duration : Drive 10 ms. / Reset 180 ms

Min. interval duration : Drive 15 ms. / Reset 50 ms

Digit number : 3 digit

Resetting time : 35 ms.

Connections : M5 threads

Digit size : 5 mm

Protection class : IP 40

Counting system : Subtracting

Weight : 160 gr.

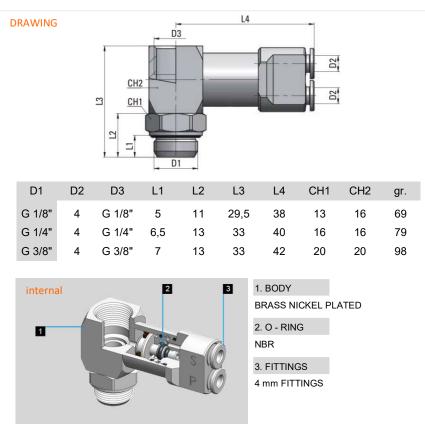




Treshold sensor can detects a pressure drop via command signal . For max. performance this product should be used on to the inlet ports of the cylinder . When the piston rod compleats its stroke , a command signal effects to the main pilot valve .

This sensor can be used only for sensing the end position of the piston rod. No intermediate possitions are allowed.

Major advantage is suitability of the exproof environments and the signal occurs contacless



ORDERING CODE for a VALVE

1/8" STROKE END POSITION SENSOR: SMVLJ1800M4SSS1/4" STROKE END POSITION SENSOR: SMVLJ1400M4SSS3/8" STROKE END POSITION SENSOR: SMVLJ3800M4SSS

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious .

Pressure range : min.3 bar - max. 10 bar

Temperature range : $0 \degree C / + 60 \degree C$

Version : 3/2 N.O. Pilot valve

Materials

Body : Nickel plated brass

Threads : Hollow screw $1/8" - \frac{1}{4}" - \frac{3}{8}"$ BSPP (parallel)

Seals : NBR

Fittings: 4 mm

Suitable hoses : 4 mm external calibrated PA – PU

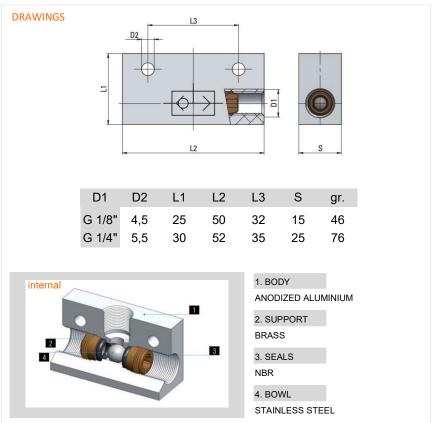
Mounting : Inlet ports of the cylinder (recommended)

* depending upon the application , ports of the valve

Response time : On:11 ms Off:26 ms



- * Aluminium body.
- * Max working pressure is 10 bar .
- * Stainless steel bowl .
- * Minimum working pressure is 1 bar
- * 1/8" 1/4" ports
- * Suitable for oily or non oily applications



1/8" OR GATE 1/4" OR GATE : SMR18M1800VEYA : SMR14M1400VEYA

Fluid : Compressed filtered air with or without lubrication

If lubrication used at ones must be continious.

Pressure range : min.1 bar - max. 10 bar

Temperature range : $-10 \degree \text{C} / + 60 \degree \text{C}$

Version : 1/8" or gate / 1/4" or gate

Materials

Support : Brass

Bowl : Stainless steel

Seals : NBR

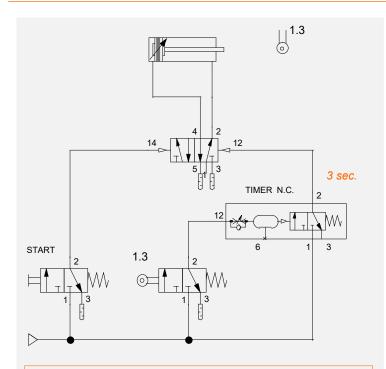
Body : Anodized aluminium

Orifice : $1/8" - 3 \text{ mm} / \frac{1}{4}" - 6 \text{ mm}$

Mounting : In any position

Flow rate : 1/8" 250 nl / min. 1/4" 700 nl / min.

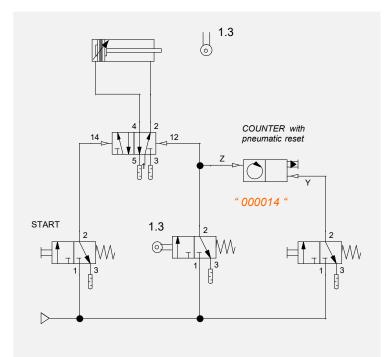




N.C. PNEUMATIC TIMER

System begins to work by pressing the push button . When the rot of the actuator pushes to the roller lever (1.3) system stops 3 sec.

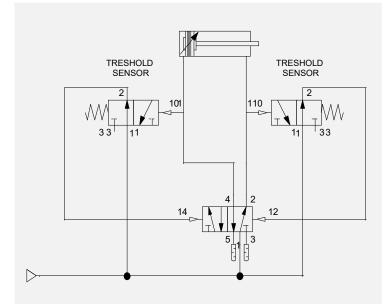
After 3 sec. actuator rot comes to it's neutral place.



6 DIGIT COUNTER

By pressing the start button , rot of the actuator begins to work . Counter , receives the pulses from the roler lever valve (1.3) . With that way the numbers incresases on to the counter. Reset button , resets the numbers of the counter and 000000 shown on to the screen .

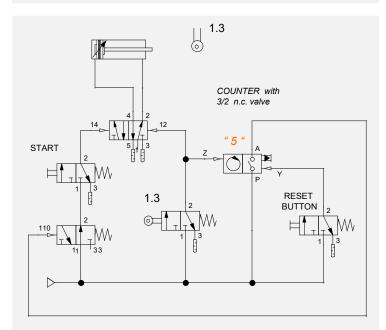
Same puls activates also the main control valve .



TRESHOLD SENSOR

Pneumatic cylinder works continiously when the pressured air is opened .

Roller lever valve does not needed when treshold sensor used .



3 DIGIT COUNTER

Because of the counter has been set to "5 ", the system can work 5 times by pressing the start button .

After 5 times system stops.

By pressing the reset button system can work 5 times more and it stops again. Roller lever valve (1.3) gives a puls to a counter for counting.

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