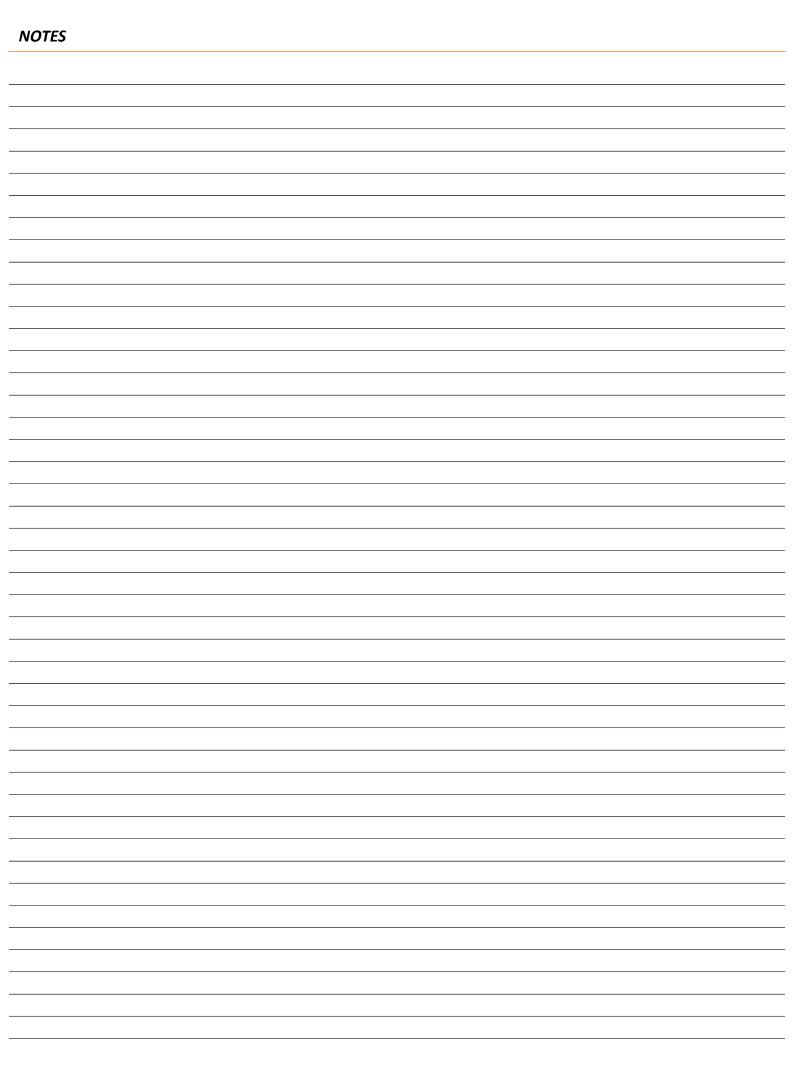


PRESSURE BOOSTERS



www.sematik.tr





# BOOSTER Ø 63 mm



The  $\varnothing$  63 mm Booster of SEMAKMATIC is suitable only for using with pressured air.

Due to it's durability ,life time is max. 15 million cycles under proper condition.

The compression ratio is 1 to 2 and the max. inlet pressure is 10 bar . There is an extra button on to the product for reseting the Booster .

The system is activated with two 3/2 way n.c. plunger valves by the booster piston . Main valve is 5/2 bistable double pilot .

There are also two non return valve which are integrated in to the booster body.

All the parts of the booster can be disassembled easily and the product has a fully spare part guarantee .

For max. performance min. 50µm filtering is highly recommended.

### Important notice 1

Always use a pressure tank for preventing fluctuation of the pressured air.

Use pressure regulator for constant inlet pressure .

### Important notice 2

Designing a pressure tank (4) always use,

- 1) over pressure relief valve
- 2) drain valve
- 3) manometer

**FLUID** 

4 ) 2/2 way manuel valve for inlet and outlet pressure of the tank

### Min. recommended inlet pressure is 3 bar. $p_{out} \rightarrow \phi$ Pin. Pressure inlet 4 Booster 2 Manometers 3. Exhaust 4. Pressure tank 5. One way valve One way quick coupling pin Pout Pressure outlet 50 µm filtering

: Compressed filtered air , non oily air recommended

VERSION : 1 → 2 BOOSTER

DIAMETERS : Ø 63 mm

TEMPERATURES : - 10 °C / + 50 °C

Flow rates : Max. 200 NI / min. under proper conditions (please see the flow rate chart)

Materials

Body : Anodized aluminium

Piston : Ø 63 mm Aluminium

Seals : NBR

One way valves : Brass

Piston rod · Cr 45 chromed steel

Inlet / outlet / exhaust ports : 3/8"

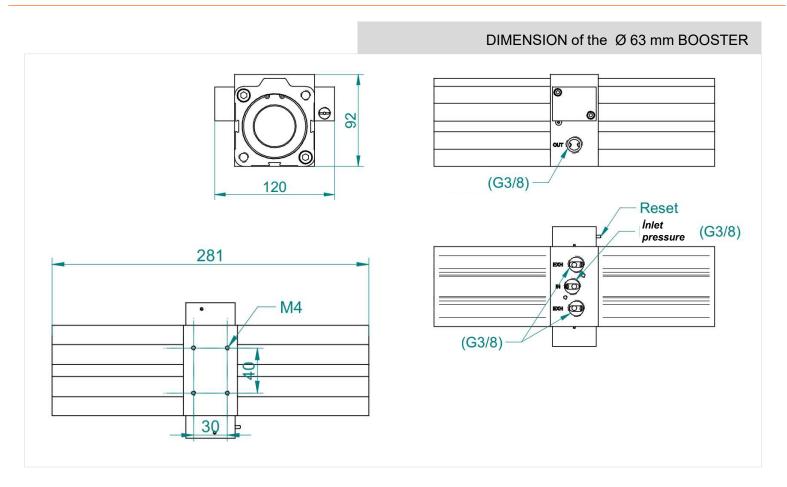
WORKING PRESSURE : Max. inlet pressure is 10 bar

Profiles : Aluminium

Weight : 3 Kg. (excluding the accessories, regulator, silencer, ex.)

SEMAK NATIC PNEUMATIC EQUIPMENTS

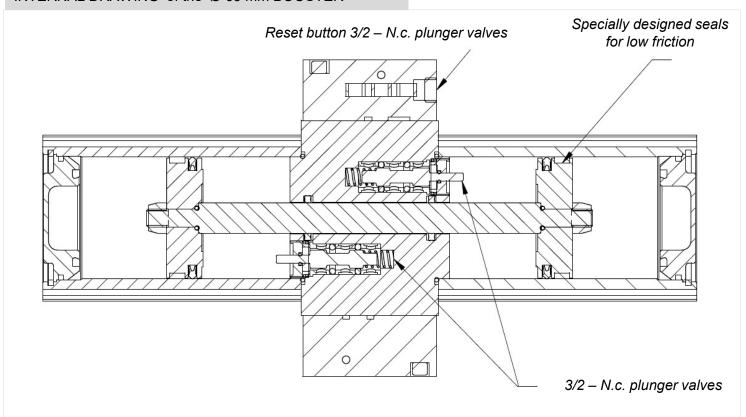
www.sematik.tr - 1.A -



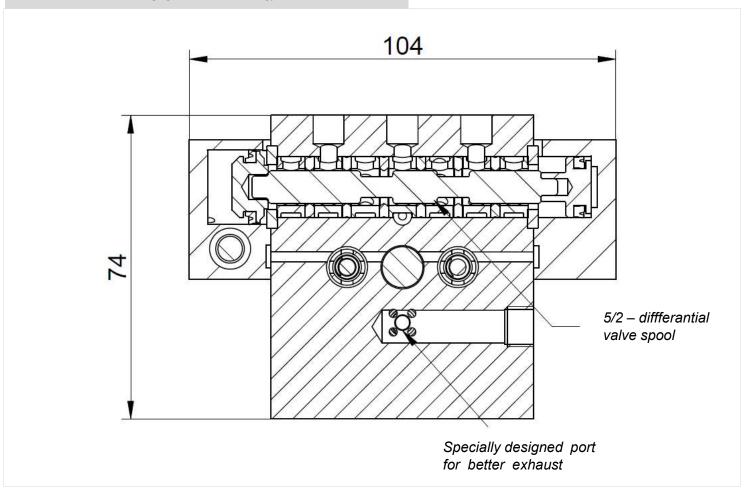
### Flow rate chart of the Ø 63 mm BOOSTER Values can be given under proper test room conditions . Flow rate Over temperatures can effect the flow rates and the performance of the booster on a negative way . 700 600 500 inlet pressure NI/min. - P1=7bar 400 P1=6bar P1=5bar 300 P1=4bar 200 Sample, \* If the inlet pressure is **\*** 100 set to 5 bar the outlet Pressure can be reached max. 10 bar. 0 14 13 12 11 10 regarding a graph outlet flow rate is max. 9 8 7 6 5 2 4 3 1 0 100 nl / min. Outlet pressure ( bar )



## INTERNAL DRAWING of the Ø 63 mm BOOSTER



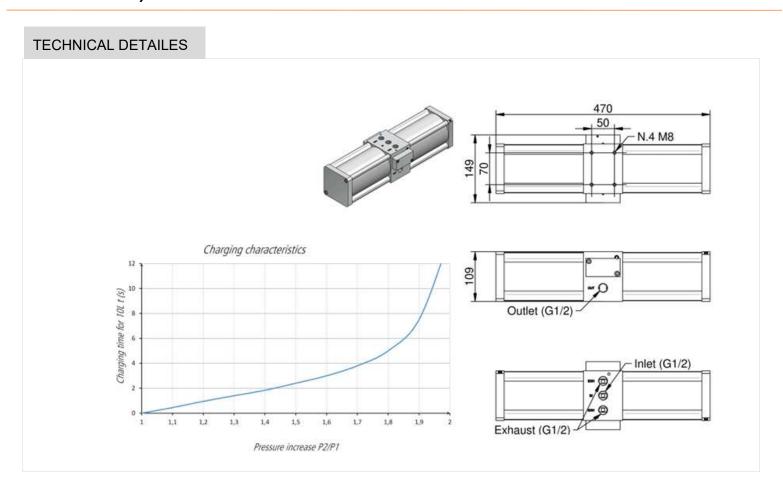
# INTERNAL DRAWING OF THE MAIN 5/2 WAY VALVE



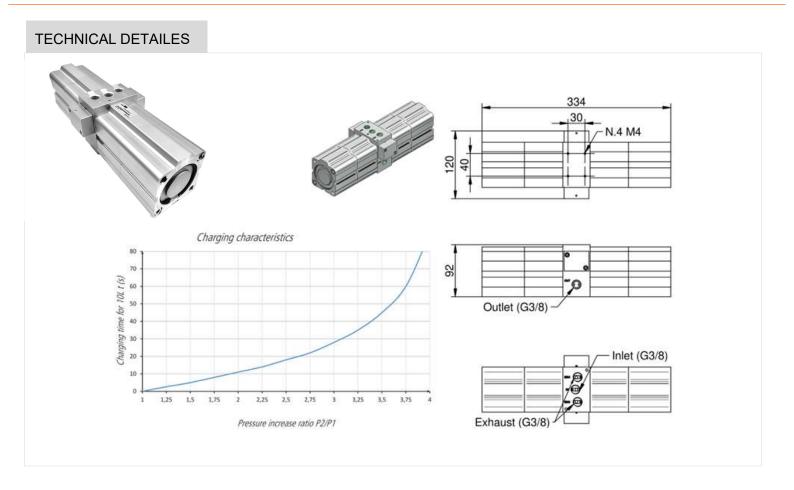
www.sematik.tr - 1.C -

# Charging characteristics Charging characteristics Outlet (G1/8) Pressure increase ratio P2/P1 Exhaust (G1/8)

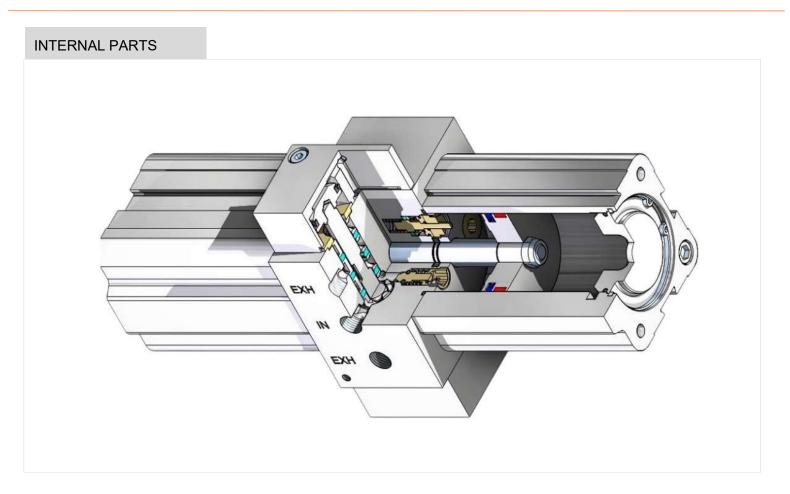
# BOOSTER Ø 100 mm 1 - 2







# PRESSURE BOOSTER





# SEMATİK LTD. ŞTİ.

DARÜLACEZE CAD. PERPA TİCARET MERKEZİ B BLOK KAT 11 No. 1639 OKMEYDANI / İSTANBUL TÜRKİYE

TEL: 0090 212 221 27 80

www.sematik.tr sematik@sematik.tr

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